

# MT-70T MT-100T MT-150T



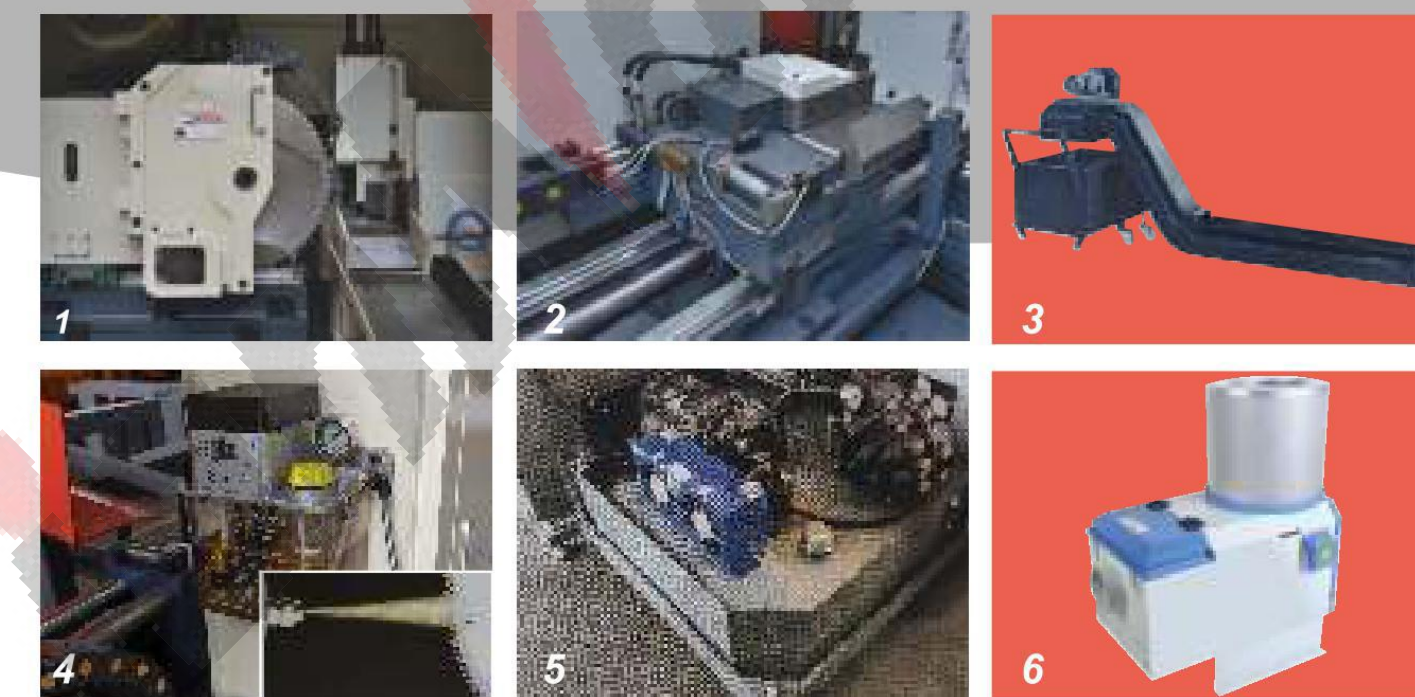
## 产品特点 Features

- 创新齿轮箱设计，使齿轮箱达到零间隙传动，提高锯片寿命。
- 锯片三点夹持设计降低锯片震动提高锯片寿命。
- 锯切和送料采用AC伺服马达控制，切割稳定，送料精准。
- 设备集自动翻料，自动送料，残料分离，自动排屑等功能于一体，节省80%人工成本。
- 人性化界面，触控屏幕操作，操作简单一般作业员即可操作。
- 设备具备手动、半自动、全自动作业模式。
- Innovative gearbox design, the gear box to zero gap drive, improve the life of the blade.
- Saw blade three-point clamping design reduces saw blade vibration to improve blade life.
- Sawing and feeding using AC servo motor control, cutting stability, feeding precision.
- Equipment set automatically roll material, automatic feeding, residues separation, automatic chip removal and other functions and one, saving 80% of labor costs.
- User-friendly interface, touch screen operation, simple operation General operator can operate.
- Equipment with manual, semi-automatic, fully automatic mode of operation.

锯切能力 Sawing ability		MT-70T	MT-100T	MT-150T
棒材 Round bar	●	mm 10 ~ 70	20 ~ 100	40 ~ 150
角材 Square tube	■	mm 10 ~ 55	20 ~ 80	40 ~ 105
圆管 Round tube	○	mm 10 ~ 70	20 ~ 100	40 ~ 150
方管 Square tube	□	mm 10 ~ 55	20 ~ 80	40 ~ 105
尾端残材长度 End residue length		mm 70~(70+π 切断长度) 70~(70+π cut length)	75~(75+π 切断长度) 75~(75+π cut length)	70~(70+π 切断长度) 70~(70+π cut length)
送料长度 Feed length		mm 5 ~ 800 (单次最大送料长度) 5 ~ 800 (single maximum feed length)	5 ~ 800 (单次最大送料长度) 5 ~ 800 (single maximum feed length)	10 ~ 800 (单次最大送料长度) 5 ~ 800 (single maximum feed length)
送料精度 Feeding accuracy		送 ± 0.10 Send ± 0.10	送 ± 0.10 Send ± 0.10	送 ± 0.10 Send ± 0.10
<b>设备参数 Device parameters</b>				
使用TCT 超硬钨钢圆锯片 Use TCT super hard tungsten steel circular saw blade	mm	Ø285 x 2	Ø360 x 2.6	Ø460 x 2.7
销孔+孔径 Pinhole	mm	4 x Ø11 x PCD63 x Ø32	4 x Ø16 x PCD80 x Ø50	4 x Ø15 x PCD80 x Ø50
主轴马达 Spindle motor	kw	7.5 kw/11kw	11 kw/15kw	15kw/18.5kw
主轴转速 Spindle speed	rpm	22~200 rpm	20~170 rpm	18~150 rpm
油压马达 Hydraulic motor	kw	2.2kw (3HP x 4P)	2.2kw (3HP x 4P)	3.75kw (3HP x 4P)
油压压力 Hydraulic pressure	mpa	70kg/m <sup>2</sup> (7mpa)	70kg/m <sup>2</sup> (7mpa)	90kg/m <sup>2</sup> (9mpa)
油压容量 Oil pressure capacity		110	120	160
定寸送料方式 Fixed feeding method		伺服送料 Servo feeding	伺服送料 Servo feeding	伺服送料 Servo feeding
机头驱动方式 Head drive		伺服平行进给下刀切断 Servo feed swing	伺服平行进给下刀切断 Servo feed swing	伺服平行进给下刀切断 Servo feed swing
送料夹钳 Feed clamp		平行油压式 Parallel hydraulic	平行油压式 Parallel hydraulic	平行油压式 Parallel hydraulic
主夹钳 Main clamp		平行油压式+垂直油压式 Parallel hydraulic+vertical hydraulic	平行油压式+垂直油压式 Parallel hydraulic+vertical hydraulic	平行油压式+垂直油压式 Parallel hydraulic+vertical hydraulic
工作电压 Operating Voltage	V	380 (三相) (three phase)	380 (三相) (three phase)	380 (三相) (three phase)
送料伺服电机 Feed servo motor	KW	1.0KW	1.0KW	2.0KW
进刀伺服电机 Feed servo motor	KW	2.0KW	2.0KW	3.5KW
排屑电机 Chip discharge motor	KW	0.2KW	0.2KW	0.2KW
总功率 Total power	KW	13KW/17KW	17KW/21KW	25KW/29KW

## HIGH-SPEED INTELLIGENT CIRCULAR SAW

### 高速智能圆锯机



- 1 伺服驱动机头
- 2 伺服送料系统
- 3 链板式排屑器
- 4 喷雾冷却系统
- 5 液压控制系统
- 6 油雾分离器 (选配)
- 7 动力钢刷(选配)

- 1 Servo drive head and dosing device
- 2 Servo feeding system
- 3 Chain plate chip conveyor
- 4 Spray cooling system
- 5 Hydraulic control system
- 6 Oil mist separator (Optional)
- 7 Power steel brush (optional)

## 选配装置 Optional Device

- 油雾收集器
- 带加热液压站
- 集束式自动料架
- 长料承接装置
- 机械手连线装置
- Oil mist collector
- With heated hydraulic station
- Cluster automatic rack
- Long material to undertake devices
- Robot connection device



### 产品特点 Features

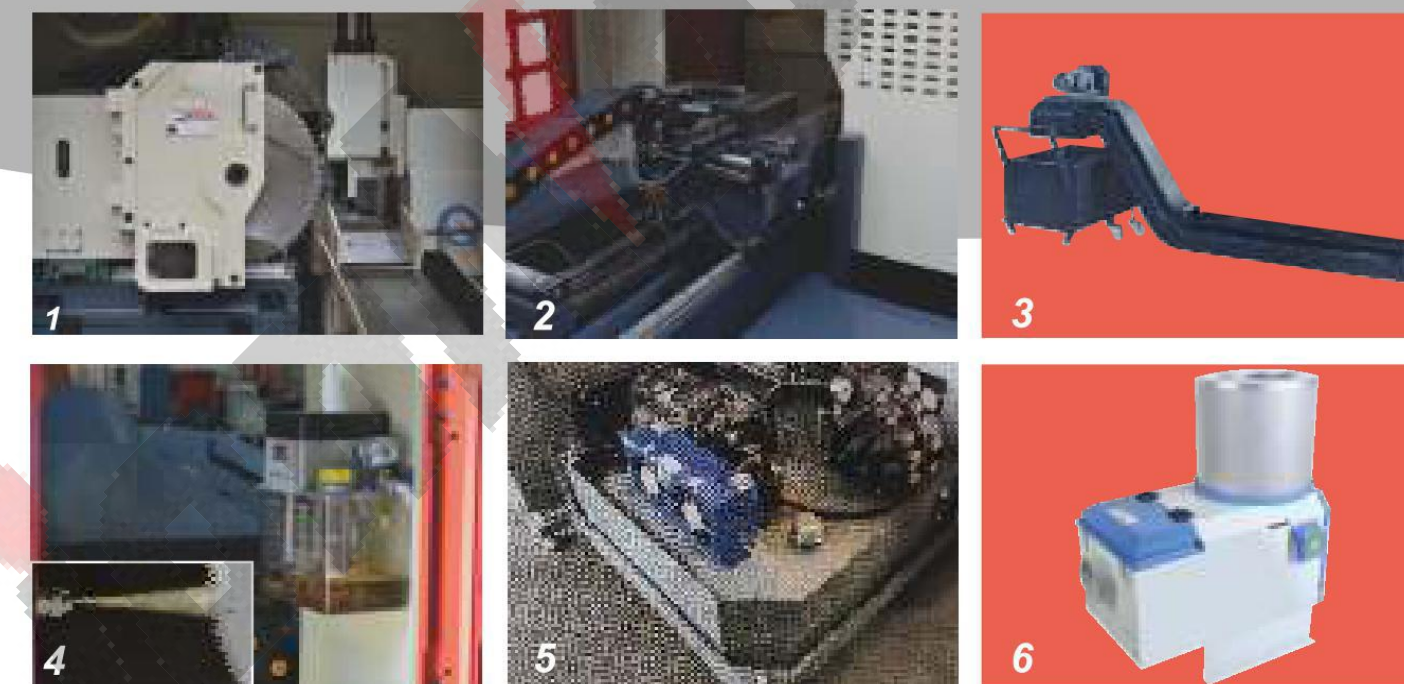
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  - 锯切和送料采用AC伺服马达控制, 切割稳定, 送料精准。
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  - Equipment with manual, semi-automatic, fully automatic mode of operation.



锯切能力 Sawing ability		MT-70NC	MT-90NC	MT-100NC
棒材 Round bar	mm	10 ~ 70	20 ~ 90	20 ~ 100
角材 Square tube	mm	10 ~ 55	20 ~ 70	20 ~ 80
圆管 Round tube	mm	10 ~ 70	20 ~ 90	20 ~ 100
方管 Square tube	mm	10 ~ 55	20 ~ 70	20 ~ 80
尾端残材长度 End residue length	mm	70~(70+π 切断长度) 70~(70+π cut length)	70~(70+π 切断长度) 70~(70+π cut length)	75~(75+π 切断长度) 75~(75+π cut length)
送料长度 Feed length	mm	5 ~ 800 (单次最大送料长度) 5~800 (single maximum feed length)	5 ~ 800 (单次最大送料长度) 5~800 (single maximum feed length)	5 ~ 800 (单次最大送料长度) 5~800 (single maximum feed length)
送料精度 Feeding accuracy		送 ± 0.10 Send ± 0.10	送 ± 0.10 Send ± 0.10	送 ± 0.10 Send ± 0.10
<b>设备参数 Device parameters</b>				
使用TCT 超硬钨钢圆锯片 Use TCT superhard tungsten steel circular saw blade	mm	Ø285 x 2	Ø315 x 2.3	Ø360 x 2.6
销孔+孔径 Pinhole	mm	4 x Ø11 x PCD63 x Ø32	4 x Ø11 x PCD63 x Ø32	4 x Ø16 x PCD80 x Ø50
主轴马达 Spindle motor	kw	7.5 kw/4P	7.5 kw/6P	11 kw/6P
主轴转速 Spindle speed	rpm	22~200 rpm	20~180 rpm	20~170 rpm
油压马达 Hydraulic motor	kw	2.2kw (3HP x 4P)	2.2kw (3HP x 4P)	2.2kw (3HP x 4P)
油压压力 Hydraulic pressure	mpa	70kg/m <sup>2</sup> (7mpa)	70kg/m <sup>2</sup> (7mpa)	70kg/m <sup>2</sup> (7mpa)
油压油容量 Oil pressure capacity		约90 About 90	约90 About 90	约90 About 90
定寸送料方式 Fixed feeding method		伺服送料 Servo feeding	伺服送料 Servo feeding	伺服送料 Servo feeding
机头驱动方式 Head drive		伺服平行进给下刀切断 Servo feed swing	伺服平行进给下刀切断 Servo feed swing	伺服平行进给下刀切断 Servo feed swing
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工作电压 Operating Voltage	V	380 (三相) (three phase)	380 (三相) (three phase)	380 (三相) (three phase)
送料伺服电机 Feed servo motor	KW	1.0KW	1.0KW	1.0KW
进刀伺服电机 Feed servo motor	KW	2.0KW	2.0KW	2.0KW
排屑电机 Chip discharge motor	KW	0.2KW	0.2KW	0.2KW
总功率 Total power	KW	13KW	13KW	17KW

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### 高速智能圆锯机



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- 4 喷雾冷却系统
- 5 液压控制系统
- 6 油雾分离器 (选配)

- 1 Servo drive head and dosing device
- 2 Servo feeding system
- 3 Chain plate chip conveyor
- 4 Spray cooling system
- 5 Hydraulic control system
- 6 Oil mist separator (Optional)

### 选配装置 Optional Device

- 油雾收集器
- 带加热液压站
- 集束式自动料架
- 长料承接装置
- 机械手连线装置
- Oil mist collector
- With heated hydraulic station
- Cluster automatic rack
- Long material to undertake devices
- Robot connection device



### 产品特点 Features

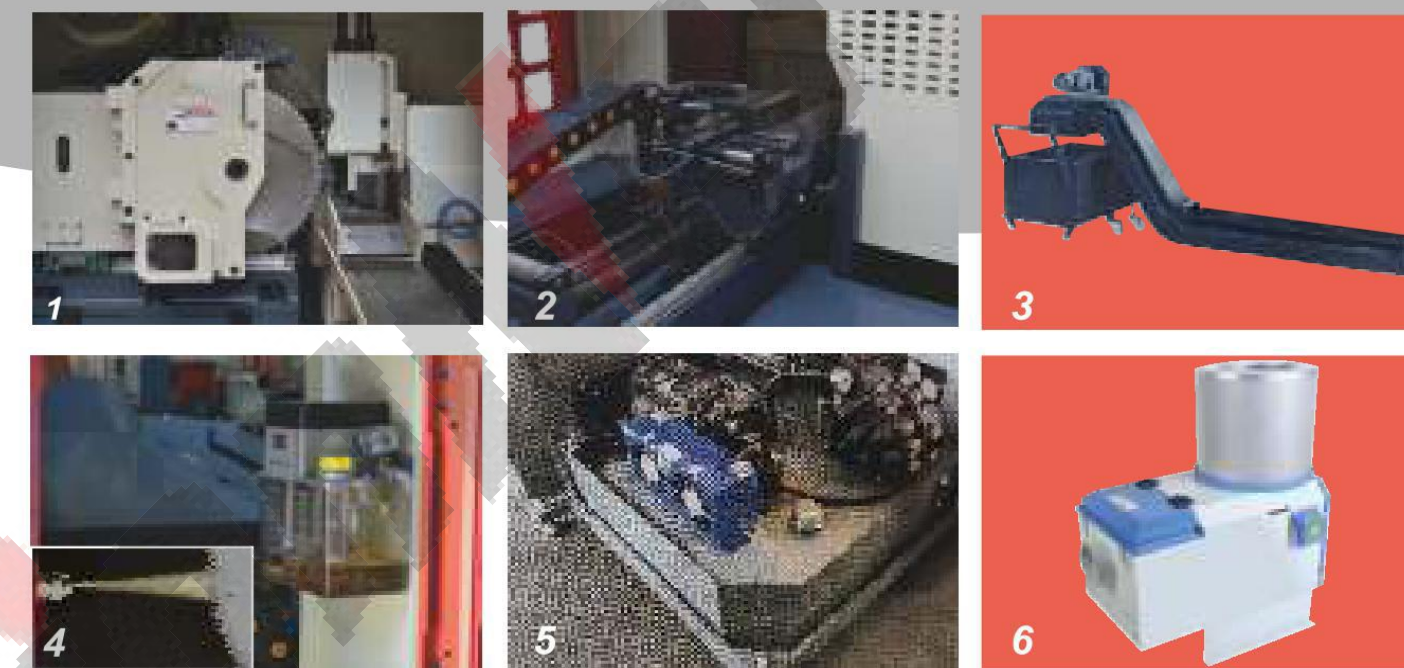
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锯切能力 Sawing ability		MT-120NC	MT-150NC	MT-200NC
棒材 Round bar	mm	30 ~ 120	40 ~ 150	70 ~ 200
角材 Square tube	mm	30 ~ 100	40 ~ 105	70 ~ 160
圆管 Round tube	mm	30 ~ 120	40 ~ 150	70 ~ 200
方管 Square tube	mm	30 ~ 100	40 ~ 105	70 ~ 160
尾端残材长度 End residue length	mm	70~(70+π 切断长度) 70~(70+π cut length)	70~(70+π 切断长度) 70~(70+π cut length)	105~(105+π 切断长度) 75~(80+π cut length)
送料长度 Feed length	mm	10 ~ 800 (单次最大送料长度) 10~800 (single maximum feed length)	10 ~ 800 (单次最大送料长度) 10~800 (single maximum feed length)	10 ~ 800 (单次最大送料长度) 10~800 (single maximum feed length)
送料精度 Feeding accuracy		送 ± 0.10 Send ± 0.10	送 ± 0.10 Send ± 0.10	送 ± 0.10 Send ± 0.10
<b>设备参数 Device parameters</b>				
使用TCT 超硬钨钢圆锯片 Use TCT super hard tungsten steel circular saw blade	mm	Ø425 x 2.7	Ø460 x 2.7	Ø630 x 3.4
销孔+孔径 Pin hole	mm	4 x Ø16 x PCD80 x Ø50	4 x Ø15 x PCD80 x Ø50	4 x Ø22 x PCD120 x Ø80
主轴马达 Spindle motor	kw	15kw/6P	15kw/6P	22kw/6P
主轴转速 Spindle speed	rpm	18~150 rpm	18~150 rpm	18~100 rpm
油压马达 Hydraulic motor	kw	3.75kw (3HP x 4P)	3.75kw (3HP x 4P)	5.5kw (3HP x 4P)
油压压力 Hydraulic pressure	mpa	90kg/m <sup>2</sup> (9mpa)	90kg/m <sup>2</sup> (9mpa)	100kg/m <sup>2</sup> (10mpa)
油压容量 Oil pressure capacity		约110 About 110	约110 About 110	约150 About 150
定寸送料方式 Fixed feeding method		伺服送料 Servo feeding	伺服送料 Servo feeding	伺服送料 Servo feeding
机头驱动方式 Head drive		伺服平行进给下刀切断 Servo feed swing	伺服平行进给下刀切断 Servo feed swing	伺服平行进给下刀切断 Servo feed swing
送料夹钳 Feed clamp		平行油压式 Parallel hydraulic	平行油压式 Parallel hydraulic	平行油压式 Parallel hydraulic
主夹钳 Main clamp		平行油压式+垂直油压式 Parallel hydraulic+vertical hydraulic	平行油压式+垂直油压式 Parallel hydraulic+vertical hydraulic	平行油压式+垂直油压式 Parallel hydraulic+vertical hydraulic
工作电压 Operating Voltage	V	380 (三相) (three phase)	380 (三相) (three phase)	380 (三相) (three phase)
送料伺服电机 Feed servo motor	KW	2.0KW	2.0KW	2.5KW
进刀伺服电机 Feed servo motor	KW	3.5KW	3.5KW	5.0KW
排屑电机 Chip discharge motor	KW	0.2KW	0.2KW	0.2KW
总功率 Total power	KW	25KW	25KW	37KW

## HIGH-SPEED INTELLIGENT CIRCULAR SAW

### 高速智能圆锯机



- 1 伺服驱动机头
  - 2 伺服送料系统
  - 3 链板式排屑器
  - 4 喷雾冷却系统
  - 5 液压控制系统
  - 6 油雾分离器 (选配)
- 1 Servo drive head and dosing device
  - 2 Servo feeding system
  - 3 Chain plate chip conveyor
  - 4 Spray cooling system
  - 5 Hydraulic control system
  - 6 Oil mist separator (Optional)

### 选配装置 Optional Device

- 油雾收集器
- 带加热液压站
- 集束式自动料架
- 长料承接装置
- 机械手连线装置
- Oil mist collector
- With heated hydraulic station
- Cluster automatic rack
- Long material to undertake devices
- Robot connection device



### 产品特点 Features

- 创新齿轮箱设计，使齿轮箱达到零间隙传动，提高锯片寿命。
  - 锯片三点夹持设计降低锯片震动提高锯片寿命。
  - 锯切和送料采用AC伺服马达控制，切割稳定，送料精准。
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  - Saw blade three-point clamping design reduces saw blade vibration to improve blade life.
  - Sawing and feeding using AC servo motor control, cutting stability, feeding precision.
  - Equipment set automatically roll material, automatic feeding, residue separation, automatic chip removal and other functions and one, saving 80% of labor costs.
  - User-friendly interface, touchscreen operation, simple operation General operator can operate.
  - Equipment with manual, semi-automatic, fully automatic mode of operation.



锯切能力 Sawing ability		MT-230NC	MT-260NC	MT-300NC
棒材 Round bar	mm	110~230	120~260	170~300
角材 Square tube	mm	110~175	120~195	170~220
圆管 Round tube	mm	110~230	120~260	170~300
方管 Square tube	mm	110~175	120~195	170~220
尾端残材长度 End residue length	mm	110~(110+ $\pi$ 切断长度) 110~(110+ $\pi$ cut length)	120~(120+ $\pi$ 切断长度) 120~(120+ $\pi$ cut length)	130~(130+ $\pi$ 切断长度) 130~(130+ $\pi$ cut length)
送料长度 Feed length	mm	10~800 (单次最大送料长度) 10~800 (single maximum feed length)	10~800 (单次最大送料长度) 10~800 (single maximum feed length)	10~800 (单次最大送料长度) 10~800 (single maximum feed length)
送料精度 Feeding accuracy		送 $\pm 0.10$ Send $\pm 0.10$	送 $\pm 0.10$ Send $\pm 0.10$	送 $\pm 0.10$ Send $\pm 0.10$
<b>设备参数 Device parameters</b>				
使用TCT超硬钨钢圆锯片 Use TCT superhard tungsten steel circular saw blade	mm	$\varnothing 750 \times 3.8$	$\varnothing 860 \times 4.2$	$\varnothing 960 \times 4.2$
销孔+孔径 Pinhole	mm	4 x $\varnothing 26 \times \text{PCD}200 \times \varnothing 80$	4 x $\varnothing 26 \times \text{PCD}200 \times \varnothing 80$	4 x $\varnothing 26 \times \text{PCD}220 \times \varnothing 80$
主轴马达 Spindle motor	kw	30kw/6P	37kw/6P	45kw/6P
主轴转速 Spindle speed	rpm	20~80 rpm	20~75 rpm	15~70 rpm
油压马达 Hydraulic motor	kw	5.5kw (3HP x 4P)	5.5kw (3HP x 4P)	5.5kw (3HP x 4P)
油压压力 Hydraulic pressure	mpa	100kg/m <sup>2</sup> (9mpa)	100kg/m <sup>2</sup> (9mpa)	100kg/m <sup>2</sup> (10mpa)
油压油容量 Oil pressure capacity		约220 About 110	约220 About 110	约220 About 110
定寸送料方式 Fixed feeding method		伺服送料 Servo feeding	伺服送料 Servo feeding	伺服送料 Servo feeding
机头驱动方式 Head drive		伺服平行进给下刀切断 Servo feed swing	伺服平行进给下刀切断 Servo feed swing	伺服平行进给下刀切断 Servo feed swing
送料夹钳 Feed clamp		平行油压式 Parallel hydraulic	平行油压式 Parallel hydraulic	平行油压式 Parallel hydraulic
主夹钳 Main clamp		平行油压式+垂直油压式 Parallel hydraulic + vertical hydraulic	平行油压式+垂直油压式 Parallel hydraulic + vertical hydraulic	平行油压式+垂直油压式 Parallel hydraulic + vertical hydraulic
工作电压 Operating Voltage	V	380 (三相) (three phase)	380 (三相) (three phase)	380 (三相) (three phase)
送料伺服电机 Feed servo motor	KW	3.5KW	3.5KW	3.5KW
进刀伺服电机 Feed servo motor	KW	7.5KW	7.5KW	7.5KW
排屑电机 Chip discharge motor	KW	0.75KW	0.75KW	0.75KW
总功率 Total power	KW	38KW	46KW	55KW

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  - 5 液压控制系统
  - 6 油雾分离器 (选配)
- 1 Servo drive head and dosing device
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  - 3 Chain plate chip conveyor
  - 4 Spray cooling system
  - 5 Hydraulic control system
  - 6 Oil mist separator (Optional)

### 选配装置 Optional Device

- 油雾收集器
- 带加热液压站
- 集束式自动料架
- 长料承接装置
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- Oil mist collector
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锯切能力 Sawing ability		MT-70NC-A	MT-90NC-A	MT-100NC-A
棒材 Round bar	mm	10 ~ 70	20 ~ 90	20 ~ 100
角材 Square tube	mm	10 ~ 55	20 ~ 70	20 ~ 80
圆管 Round tube	mm	10 ~ 70	20 ~ 90	20 ~ 100
方管 Square tube	mm	10 ~ 55	20 ~ 70	20 ~ 80
尾端残材长度 End residue length	mm	70~(70+π 切断长度) 70~(70+π cut length)	70~(70+π 切断长度) 70~(70+π cut length)	75~(75+π 切断长度) 75~(75+π cut length)
送料长度 Feed length	mm	5 ~ 800 (单次最大送料长度) 5~800 (single maximum feed length)	5 ~ 800 (单次最大送料长度) 5~800 (single maximum feed length)	5 ~ 800 (单次最大送料长度) 5~800 (single maximum feed length)
送料精度 Feeding accuracy		送 ± 0.10 Send ± 0.10	送 ± 0.10 Send ± 0.10	送 ± 0.10 Send ± 0.10
<b>设备参数 Device parameters</b>				
使用TCT超硬钨钢圆锯片 Use TCT super hard tungsten steel circular saw blade	mm	Ø285 x 2	Ø315 x 2.3	Ø360 x 2.6
销孔+孔径 Pin hole	mm	4 x Ø11 x PCD63 x Ø32	4 x Ø11 x PCD63 x Ø32	4 x Ø16 x PCD80 x Ø50
主轴马达 Spindle motor	kw	7.5 kw/4P	7.5 kw/6P	11 kw/6P
主轴转速 Spindle speed	rpm	22~200 rpm	20~180 rpm	20~170 rpm
油压马达 Hydraulic motor	kw	2.2kw (3HP x 4P)	2.2kw (3HP x 4P)	2.2kw (3HP x 4P)
油压压力 Hydraulic pressure	mpa	70kg/m <sup>2</sup> (7mpa)	70kg/m <sup>2</sup> (7mpa)	70kg/m <sup>2</sup> (7mpa)
油压油容量 Oil pressure capacity		约90 About 90	约90 About 90	约90 About 90
定寸送料方式 Fixed feeding method		伺服送料 Servo feeding	伺服送料 Servo feeding	伺服送料 Servo feeding
机头驱动方式 Head drive		伺服平行进给下刀切断 Servo feed swing	伺服平行进给下刀切断 Servo feed swing	伺服平行进给下刀切断 Servo feed swing
送料夹钳 Feed clamp		平行油压式 Parallel hydraulic	平行油压式 Parallel hydraulic	平行油压式 Parallel hydraulic
主夹钳 Main clamp		平行油压式+垂直油压式 Parallel hydraulic+vertical hydraulic	平行油压式+垂直油压式 Parallel hydraulic+vertical hydraulic	平行油压式+垂直油压式 Parallel hydraulic+vertical hydraulic
工作电压 Operating Voltage	V	380 (三相) (three phase)	380 (三相) (three phase)	380 (三相) (three phase)
送料伺服电机 Feed servo motor	KW	1.0KW	1.0KW	1.0KW
进刀伺服电机 Feed servo motor	KW	2.0KW	2.0KW	2.0KW
排屑电机 Chip discharge motor	KW	0.2KW	0.2KW	0.2KW
总功率 Total power	KW	13KW	13KW	17KW

## HIGH-SPEED INTELLIGENT CIRCULAR SAW

### 高速智能圆锯机



- 1 伺服驱动机头
- 2 伺服送料系统
- 3 链板式排屑器
- 4 喷雾冷却系统
- 5 液压控制系统
- 6 油雾分离器 (选配)

### 选配置置 Optional Device

- 油雾收集器
- 带加热液压站
- 集束式自动料架
- 长料承接装置
- 机械手连线装置
- Oil mist collector
- With heated hydraulic station
- Cluster automatic rack
- Long material to undertake devices
- Robot connection device

# METAL CIRCULAR SAW 金属圆锯片

## 重型和轻型切割 / 一次性使用型锯片

<b>材料</b>
结构钢, 工具钢, 合金钢, 不锈钢, 铝合金, 铜合金
<b>材料形状</b>
棒钢, 不锈钢棒材, 整体拉制管, 异形材料
<b>锯片尺寸</b>
直径   齿宽   齿数
200~910   1.0~4.5   40~300
<b>齿型</b>
带槽口的断屑槽齿型
<b>齿材</b>
硬质合金P30, 金属陶瓷, 物理气相沉积PVD的氮化铝TiN, 氮化钛AlTiN, 氮化铬CrN涂层。
<b>特性</b>
锯缝薄, 锯片寿命长, 切面垂直和平整。



## 有色金属切割

<b>材料</b>
铝, 铜, 黄铜, 其他有色金属
<b>材料形状</b>
块材, 钢坯, 挤压材, 管材, 板材
<b>锯片尺寸</b>
直径   齿宽   齿数
80 ~ 1,820   1.0 ~ 14.0   16 ~ 220
<b>齿型</b>
平齿, 梯形齿, 倒角平齿, 带断屑槽的齿型
<b>齿材</b>
硬质合金 K10~K30
<b>选项</b>
考虑到高速切削, 也可提供LAQ型并有效地减少振动。
<b>切削参数</b>
切割线速度(米/分钟)   每齿进给量(毫米/齿)
2,000 ~ 4,000   0.001 ~ 0.02



## 重型切割

<b>材料</b>
结构钢, 工具钢, 合金钢, 不锈钢
<b>材料形状</b>
钢棒材, 无缝管, 电焊管, 方坯, 钢坯
<b>锯片尺寸</b>
直径   齿宽   齿数
280~1,800   2.0~12.0   28~260
<b>齿型</b>
带槽口的梯形齿型
<b>齿材</b>
硬质合金 M20, P30, 物理气相沉积PVD的氮化铝TiN, 氮化钛AlTiN, 氮化铬CrN涂层。
<b>切削参数</b>
切割线速度(米/分钟)   每齿进给量(毫米/齿)
高负荷切削   50 ~ 90   0.05 ~ 0.08
中负荷切削   80 ~ 120   0.08 ~ 0.15
不锈钢切削   50 ~ 90   0.05 ~ 0.10



## 轻型切割

<b>材料</b>
结构钢, 工具钢, 合金钢, 不锈钢
<b>材料形状</b>
整体拉制管, 电焊管
<b>锯片尺寸</b>
直径   齿宽   齿数
300 ~ 630   2.0 ~ 12.0   28 ~ 260
<b>齿型</b>
带槽口的梯形齿、梯形齿、倒角平齿
<b>齿材</b>
硬质合金 P30, 金属陶瓷
<b>切削参数</b>
钢种   切割线速度(米/分钟)   每齿进给量(毫米/齿)
钢材   1,000 ~ 2,000   0.05 ~ 0.10
不锈钢   500 ~ 1,000   0.02 ~ 0.06



<b>材料</b>
结构钢, 工具钢, 合金钢, 不锈钢
<b>材料形状</b>
门窗框, 车门加强梁, 排气管, 燃油管
<b>锯片尺寸</b>
直径   齿宽   齿数
200 ~ 460   1.6 ~ 3.0   60 ~ 180
<b>齿型</b>
平齿, 梯形齿, 倒角平齿
<b>齿材</b>
硬质合金 P30, 金属陶瓷
<b>切削参数</b>
切割线速度(米/分钟)   每齿进给量(毫米/齿)
2,000 ~ 4,000   0.001 ~ 0.02



### 标准锯片的制造范围

直径	155	200	250	300	360	425	460	510
齿数	20 ~ 100	30 ~ 100	30 ~ 120	30 ~ 160	30 ~ 160	40 ~ 170	40 ~ 170	30 ~ 250
齿宽	1.0 ~ 3.0	1.0 ~ 3.0	1.0 ~ 3.0	1.6 ~ 3.2	2.0 ~ 3.4	2.0 ~ 3.6	2.0 ~ 3.8	2.8 ~ 4.0
»								
直径	560	610	660	710	800	1000	1500	1820
齿数	30 ~ 250	30 ~ 300	40 ~ 300	40 ~ 180	40 ~ 180	50 ~ 180	60 ~ 200	80 ~ 250
齿宽	3.0 ~ 4.2	3.0 ~ 4.2	3.2 ~ 4.6	4.0 ~ 5.0	4.0 ~ 6.0	4.0 ~ 9.0	6.0 ~ 10.0	9.0 ~ 14.0

>> 我们也欢迎根据您的具体要求定制锯片 <<

- > 规格如有更改, 恕不另行通知。
- > 由于某些因素的变化, 比如规格的变动, 使实际的产品可能会与照片所描述的有所不同。